



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2743

Job Sheet 172157



Part No: D2743

Job Qty: 150 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP E 05.04.13 Reformat; removed tumble and deburr step KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	150 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Machining-1	mark	JB - 18.03.15
100	Hardinge	150 pcs	3/3/18	3/3/18	0.01	3.21	Hardinge	"	JB - 18.03.15
110	QC	150 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Machining-1	"	JB - 18.03.15
120	QC	150 pcs	3/3/18	3/3/18	0.00	0.00	QC8 Machining-1	"	JB - 18.03.15
130	Skidtubes	150 pcs	3/5/18	3/5/18	0.00	1.17	Skidtubes-3	"	JB - 18.03.15
160	Packaging	150 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-1	"	JB - 18.03.15
170	QC21-SA	150 Ea	3/5/18	3/5/18	0.00	0.00	QC21	"	JB - 18.03.15

Part Op 100 - 1-TURN AS PER FOLIO FA202 & DWG D2743

Descriptions: 130 - 1- Clean crossbolt spacer with ultra bright aluminum cleaner

160 - ***STOCK IN SKIDTUBE CELL***

DAS
21
9-80

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.065	6061-T6 Round Tube .625 X.065W	40.0050 ft (.2667 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.065	40	40	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cross Bolt Spacer	3.085inches	+ 0.030 - 0.000	3.115 3.085	
2	Cross Bolt Spacer	0.625inches	± 0.010	0.635 0.615	
3	Cross Bolt Spacer	0.050inches	± 0.010	0.060 0.040	
4	Cross Bolt Spacer	45.000Degrees	± 0.000	45.000 45.000	
5	Cross Bolt Spacer	0.065inches	± 0.010	0.075 0.055	

Plex 2/13/18 10:38 AM Dart.Gagnon.Michelle



Container No: S051803



Part: D2743

Job No: 172157

Serial No/Batch: S051803

Revision:

Inspector:

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Date: 03/15/18